

**AMENDMENTS TO THE CLAIMS**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

Claim 1 (currently amended): A garment comprising:

~~that is made including~~ a piece of a stretchable warp-knitted fabric comprising: ~~at least~~

a non-elastic yarn arranged in a 1×1 tricot structure; and

an elastic yarn arranged in a looping structure,

wherein the piece ~~is being~~ cut at an angle of at least 3° and at most 177° with respect to a knitting direction, and the piece having an edge ~~that does not~~without require hem finishing when left as cut, so that at least one of ~~the~~an edge portions of the garment is formed by an edge ~~that does not require~~without hem finishing when left as cut.

Claim 2 (original): The garment according to claim 1, wherein the warp-knitted fabric comprises a 1×1 tricot structure in which the non-elastic yarn and the elastic yarn run in the same direction, and both the elastic yarn and the non-elastic yarn form open loops.

Claim 3 (original): The garment according to claim 1, wherein the warp-knitted fabric comprises a 1×1 tricot structure in which the non-elastic yarn and the elastic yarn run in different directions, and at least one of the elastic yarn and the non-elastic yarn forms closed loops.

Claim 4 (original): The garment according to claim 1, wherein the warp-knitted fabric comprises a 1×1 tricot structure in which the non-elastic yarn and the elastic yarn run in different directions, and both the elastic yarn and the non-elastic yarn forms closed loops.

Claim 5 (currently amended): The garment according to claim 1, wherein ~~a~~the structure of the elastic yarn is at least one of a half structure and an atlas structure.

Claim 6 (canceled)

Claim 7 (currently amended): The garment according to claim 5 ~~or claim 6~~ wherein, ~~made of a warp-knitted fabric in which~~ at least one of the elastic yarn and the non-elastic yarn forms closed loops.

Claim 8 (currently amended): The garment according to claim 5 ~~or claim 6~~ wherein, ~~made of a warp-knitted fabric in which~~ both of the elastic yarn and the non-elastic yarn form closed loops.

Claim 9 (currently amended): The garment according to claim 5 ~~or claim 6~~, wherein the non-elastic yarn is a cotton yarn.

Claim 10 (canceled)

Claim 11 (original): The garment according to claim 5, wherein the non-elastic yarn is a cotton yarn, and at least one of the elastic yarn and the non-elastic yarn forms closed loops.

Claim 12 (original): The garment according to claim 5, wherein the non-elastic yarn is a cotton yarn, and both of the elastic yarn and the non-elastic yarn form closed loops.

Claim 13 (currently amended): The garment according to claim 1, wherein the piece is ~~a piece that is a laminated piece~~ laminated by bonding at least one material selected from a group (A) consisting of (A-1) and (A-2) ~~listed below to a material made of~~ to a cloth other than (A-1) and (A-2),

wherein ~~where~~ (A-1) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and both the elastic yarn and the non-elastic yarn form closed loops;

~~wherein~~where (A-2) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and one of the elastic yarn and the non-elastic yarn forms closed loops and the other one forms open loops.

Claim 14 (currently amended): The garment according to claim 13, wherein the ~~material from which said other cloth is made is at least one material~~selected from a group (B)-consisting of (B-1), (B-2), (B-3) and ~~to~~(B-4), where

wherein (B-1) is a warp-knitted fabric wherein the non-elastic yarn is arranged in a 1×1 tricot structure and the elastic yarn is arranged in a half structure;

wherein (B-2) is a warp-knitted fabric wherein the non-elastic yarn is arranged in a 1×1 tricot structure and the elastic yarn is arranged in an atlas structure;

wherein (B-3) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and both the non-elastic yarn and the elastic yarn form open loops;

wherein (B-4) is a warp-knitted fabric wherein the non-elastic yarn and the elastic yarn run in different directions, and both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and form closed loops.

Claim 15 (currently amended): The garment according to claim 1, wherein the piece is a laminated piece ~~that is laminated~~ by bonding together a plurality of sheets of at least one ~~cloth~~~~material~~ selected from a group (B)-consisting of (B-1), (B-2), (B-3) and ~~to~~ (B-4), where

wherein (B-1) is a warp-knitted fabric wherein the non-elastic yarn is arranged in a 1×1 tricot structure and the elastic yarn is arranged in a half structure;

wherein (B-2) is a warp-knitted fabric wherein the non-elastic yarn is arranged in a 1×1 tricot structure and the elastic yarn is arranged in an atlas structure;

wherein (B-3) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and both the non-elastic yarn and the elastic yarn form open loops;

wherein (B-4) is a warp-knitted fabric wherein the non-elastic yarn and the elastic yarn run in different directions, and both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and form closed loops.

Claim 16 (currently amended): The garment according to claim 14, wherein the material (A) is (A-1) and the cloth material (B) is (B-1).

Claim 17 (original): The garment according to claim 16, wherein the non-elastic yarn of (B-1) is cotton, and both the non-elastic yarn and the elastic yarn form closed loops.

Claim 18 (currently amended): The garment according to ~~any of claims claim 1 to 17,~~ wherein at least one of an upper garment edge and a lower garment edge of the piece is an edge that ~~does not require without~~ hem finishing when left as cut, and ~~the~~ this edge not requiring without hem finishing is cut at an angle of 10° to 120° with respect to the knitting direction.

Claim 19 (currently amended): The garment according to ~~any of claims claim 1 to 17~~ 18, wherein both ~~the~~ an upper garment edge and ~~the~~ a lower garment edge of the piece are edges that ~~do not require without~~ hem finishing when left as cut, and ~~wherein the~~ these edges not requiring without hem finishing are cut at an angle of 10° to 120° with respect to the knitting direction.

Claim 20 (currently amended): The garment according to ~~any of claims claim 1 to 19,~~ wherein the piece is made of warp-knitted fabric that is continuous in vertical direction of the garment.

Claim 21 (currently amended): The garment according to ~~any of claims claim 1 to 20,~~ wherein at least one of an upper garment edge and a lower garment edge of the piece is an edge ~~without that does not require~~ hem finishing when left as cut, and ~~this the edge not requiring without~~ hem finishing is cut in a curved line.

Claim 22 (currently amended): The garment according to ~~any of claims~~claim 1 to 2021, wherein both ~~the an~~ upper garment edge and ~~thea~~ lower garment edge of the piece are edges ~~withoutthat do not require~~ hem finishing when left as cut, and ~~wherein the~~these edges not requiringwithout hem finishing are cut in a curved line.

Claim 23 (currently amended): The garment according to ~~any of claims~~claim 1 to 21, wherein at least one of an upper garment edge and a lower garment edge of the piece is an edge ~~that does not requirewithout~~ hem finishing when left as cut, and ~~this the edge withoutnot requiring~~ hem finishing has a wave shape of a plurality of curved lines.

Claim 24 (currently amended): The garment according to ~~any of claims~~claim 1 to 22, wherein both ~~thean~~ upper garment edge and ~~thea~~ lower garment edge of the piece are edges ~~that do not requirewithout~~ hem finishing when left as cut, and ~~wherein the~~these edges not requiringwithout hem finishing have a wave shape of a plurality of curved lines.

Claim 25 (currently amended): The garment according to ~~any of claims~~claim 1 to 24, wherein both an upper garment edge and a lower garment edge of the piece are edges ~~that do not require without~~ hem finishing when left as cut, and a first line extending from the upper edge and a second line extending from the lower edge form an angleare not parallel to one another.

Claim 26 (currently amended): The garment according to ~~any of claims~~claim 1 to 25, wherein both an upper garment edge and a lower garment edge of the piece are edges ~~withoutthat do not require~~ hem finishing when left as cut, and a shape of the upper edge is different from a shape of the lower edge.

Claim 27 (currently amended): The garment according to ~~any of claims~~claim 1 to 26, wherein the garment is a bottom garment, and the edge of the piece ~~withoutthat does not require~~ hem finishing when left as cut forms at least one of a waist and a bottom line.

Claim 28 (currently amended): The garment according to ~~any of claims~~claim 1 to 26~~27~~, wherein the garment is a bottom garment, and the edges of the piece without~~that do not require~~ hem finishing when left as cut form both a waist and a bottom line.

Claim 29 (currently amended): The garment according to ~~any of claims~~claim 1 to 26, wherein the garment is at least one of a brassiere, ~~or~~ a top of a bathing suit and~~er~~ a leotard, and the edge of the piece without~~that does not require~~ hem finishing when left as cut forms at least one of an upper edge and a lower edge of a back cloth.

Claim 30 (currently amended): The garment according to ~~any of claims~~claim 1 to 26, wherein the garment is at least one of a brassiere, ~~or~~ a top of a bathing suit and~~er~~ a leotard, and the edges of the piece ~~that do not require~~without hem finishing when left as cut form both ~~of~~ an upper edge and a lower edge of a back cloth.

Claim 31 (original): The garment according to claim 27, wherein the edge of the piece ~~that does not require~~without hem finishing when left as cut is cut at an angle of 20° to 80° with respect to the knitting direction.

Claim 32 (currently amended): The garment according to claim 28, wherein the edges of the piece ~~that do not require~~without hem finishing when left as cut being~~are~~ both cut at an angle of 20° to 80° with respect to the knitting direction.

Claim 33 (currently amended): The garment according to claim 29 ~~or 30~~, wherein the garment edges of the piece forming the back cloth without~~that do not require~~ hem finishing when left as cut being~~are~~ cut at an angle of 10° to 90° with respect to the knitting direction.

Claim 34 (currently amended): The garment according to claim 29 ~~or 30~~, wherein the garment edges of the piece forming the back cloth without~~that do not require~~ hem finishing when left as cut being cut at an angle of 75° to 90° with respect to the knitting direction.

Claim 35 (currently amended): The garment according to ~~any of claims~~claim 1 to 34, wherein the piece is provided with a Jacquard pattern knitted into a base fabric made of the non-elastic yarn and the elastic yarn ~~constituting the piece~~, by Jacquard control of another non-elastic yarn serving as ~~the~~ pattern yarn.

Claim 36 (original): The garment according to claim 35, wherein the elastic yarn forming the base knit structure is arranged in a 1×1 tricot structure, and at least one of the non-elastic yarn forming the base knit structure and the non-elastic yarn serving as the Jacquard-controlled pattern yarn is arranged in a 1×1 tricot structure that runs in the same direction as the elastic yarn, and a portion forming the Jacquard pattern in the pattern yarn has a structure other than a 1×1 tricot structure.

Claim 37 (currently amended): The garment according to claim 35, wherein the elastic yarn forming the base knit structure is arranged in a 1×1 tricot structure, and one of the non-elastic yarn forming the base knit structure and the non-elastic yarn serving as the Jacquard-controlled pattern yarn is arranged in a 1×1 tricot structure that runs in the same direction as the elastic yarn, whereas the other non-elastic yarn is arranged in a 1×1 tricot structure and runs in a direction ~~that is different~~ to that of the elastic yarn, and a portion forming the Jacquard pattern in the pattern yarn has a structure other than a 1×1 tricot structure.

Claim 38 (original): The garment according to claim 35, wherein the non-elastic yarn forming the base knit structure is arranged in a 1×1 tricot structure that runs in a direction that is different to that of the elastic yarn forming the base knit structure, and the non-elastic yarn serving as the Jacquard-controlled pattern yarn is arranged in a structure that runs in the same direction as the elastic yarn, and a portion forming the Jacquard pattern in the pattern yarn has a structure other than a 1×1 tricot structure.

Claim 39 (currently amended): The garment according to ~~claim 1~~ claim 35, wherein the piece is a laminated ~~a piece that is~~ laminated by bonding at least one material selected from a group (A) consisting of (A-1) and (A-2) ~~listed below~~ to a material made of a piece in which the Jacquard pattern ~~according to any of claims 35, 36, 37 and 38~~ is formed,

~~where~~wherein (A-1) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and both the elastic yarn and the non-elastic yarn form closed loops~~[.], and~~

~~where~~wherein (A-2) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and one of the elastic yarn and the non-elastic yarn forms closed loops and the other one forms open loops.

Claim 40 (currently amended): The garment according to ~~any of claims~~ claim 29, 30, 33 and 34, wherein the back cloth comprises a laminated piece ~~is a back cloth using a piece according to any of claims 13 to 17 and 39~~ laminated by bonding at least one material selected from a group consisting of (A-1) and (A-2) to a cloth other than (A-1) and (A-2),

wherein (A-1) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1x1 tricot structure and run in the same direction, and both the elastic yarn and the non-elastic yarn form closed loops; and

wherein (A-2) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1x1 tricot structure and run in the same direction, and one of the elastic yarn and the non-elastic yarn forms closed loops and the other one forms open loops.

Claim 41 (currently amended): The garment according to ~~any of claims~~ claim 1 to 40, wherein the piece has a straight boundary line for a stretching power transition region due to the elastic yarn.

Claim 42 (currently amended): The garment according to ~~any of claims~~ claim 1 to 41, wherein the garment is a garment that fits ~~the~~ a body tightly.



Claim 43 (new): The garment according to claim 13 , wherein at least one of an upper garment edge and a lower garment edge of the piece is an edge without hem finishing when left as cut, and the edge without hem finishing is cut at an angle of  $10^{\circ}$  to  $120^{\circ}$  with respect to the knitting direction.

Claim 44 (new): The garment according to claim 14 , wherein at least one of an upper garment edge and a lower garment edge of the piece is an edge without hem finishing when left as cut, and the edge without hem finishing is cut at an angle of  $10^{\circ}$  to  $120^{\circ}$  with respect to the knitting direction.

Claim 45 (new): The garment according to claim 15 , wherein at least one of an upper garment edge and a lower garment edge of the piece is an edge without hem finishing when left as cut, and the edge without hem finishing is cut at an angle of  $10^{\circ}$  to  $120^{\circ}$  with respect to the knitting direction.

Claim 46 (new): The garment according to claim 36, wherein the piece comprises a laminated piece laminated by bonding at least one material selected from a group consisting of (A-1) and (A-2) to a material made of a piece in which the Jacquard pattern is formed,

wherein (A-1) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a  $1 \times 1$  tricot structure and run in the same direction, and both the elastic yarn and the non-elastic yarn form closed loops; and

wherein (A-2) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a  $1 \times 1$  tricot structure and run in the same direction, and one of the elastic yarn and the non-elastic yarn forms closed loops and the other one forms open loops.

Claim 47 (new): The garment according to claim 37, wherein the piece comprises a laminated piece laminated by bonding at least one material selected from a group consisting of (A-1) and (A-2) to a material made of a piece in which the Jacquard pattern is formed,

wherein (A-1) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and both the elastic yarn and the non-elastic yarn form closed loops; and

wherein (A-2) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and one of the elastic yarn and the non-elastic yarn forms closed loops and the other one forms open loops.

Claim 48 (new): The garment according to claim 38, wherein the piece comprises a laminated piece laminated by bonding at least one material selected from a group consisting of (A-1) and (A-2) to a material made of a piece in which the Jacquard pattern is formed,

wherein (A-1) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and both the elastic yarn and the non-elastic yarn form closed loop; and

wherein (A-2) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and one of the elastic yarn and the non-elastic yarn forms closed loops and the other one forms open loops.

Claim 49 (new): The garment according to claim 40, wherein the said other cloth is selected from a group consisting of (B-1), (B-2), (B-3) and (B-4),

wherein (B-1) is a warp-knitted fabric wherein the non-elastic yarn is arranged in a 1×1 tricot structure and the elastic yarn is arranged in a half structure;

wherein (B-2) is a warp-knitted fabric wherein the non-elastic yarn is arranged in a 1×1 tricot structure and the elastic yarn is arranged in an atlas structure;

wherein (B-3) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and both the non-elastic yarn and the elastic yarn form open loops; and

wherein (B-4) is a warp-knitted fabric wherein the non-elastic yarn and the elastic yarn run in different directions, and both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and form closed loops.

Claim 50 (new): The garment according to claim 29, wherein the piece comprises a laminated piece laminated by bonding together a plurality of sheets of at least one cloth selected from a group consisting of (B-1), (B-2), (B-3) and (B-4),

wherein (B-1) is a warp-knitted fabric wherein the non-elastic yarn is arranged in a 1×1 tricot structure and the elastic yarn is arranged in a half structure;

wherein (B-2) is a warp-knitted fabric wherein the non-elastic yarn is arranged in a 1×1 tricot structure and the elastic yarn is arranged in an atlas structure;

wherein (B-3) is a warp-knitted fabric wherein both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and run in the same direction, and both the non-elastic yarn and the elastic yarn form open loops; and

wherein (B-4) is a warp-knitted fabric wherein the non-elastic yarn and the elastic yarn run in different directions, and both the non-elastic yarn and the elastic yarn are arranged in a 1×1 tricot structure and form closed loops.